

3-23-00

UTILITY PATENT APPLICATION TRANSMITTAL

(Large Entity)

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Docket No.
00-069Total Pages in this Submission
3

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TO THE ASSISTANT COMMISSIONER FOR PATENTS

Box Patent Application
Washington, D.C. 20231

Transmitted herewith for filing under 35 U.S.C. 111(a) and 37 C.F.R. 1.53(b) is a new utility patent application for an invention entitled:

APPARATUS AND METHOD FOR PREVENTING THE FORMATION OF METAL TARNISH

and invented by:

Walter George Tramposch

If a CONTINUATION APPLICATION, check appropriate box and supply the requisite information:

Continuation Divisional Continuation-in-part (CIP) of prior application No.: _____

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Enclosed are:

Application Elements

1. Filing fee as calculated and transmitted as described below

2. Specification having 14 pages and including the following:
 - a. Descriptive Title of the Invention
 - b. Cross References to Related Applications (*if applicable*)
 - c. Statement Regarding Federally-sponsored Research/Development (*if applicable*)
 - d. Reference to Microfiche Appendix (*if applicable*)
 - e. Background of the Invention
 - f. Brief Summary of the Invention
 - g. Brief Description of the Drawings (*if drawings filed*)
 - h. Detailed Description
 - i. Claim(s) as Classified Below
 - j. Abstract of the Disclosure

UTILITY PATENT APPLICATION TRANSMITTAL
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31

Application Elements (Continued)

3. Drawing(s) (*when necessary as prescribed by 35 USC 113*)
 - a. Formal Number of Sheets 3
 - b. Informal Number of Sheets _____
4. Oath or Declaration
 - a. Newly executed (*original or copy*) Unexecuted
 - b. Copy from a prior application (37 CFR 1.63(d)) (*for continuation/divisional application only*)
 - c. With Power of Attorney Without Power of Attorney
 - d. **DELETION OF INVENTOR(S)**
Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. 1.63(d)(2) and 1.33(b).
5. Incorporation By Reference (*usable if Box 4b is checked*)
The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.
6. Computer Program in Microfiche (*Appendix*)
7. Nucleotide and/or Amino Acid Sequence Submission (*if applicable, all must be included*)
 - a. Paper Copy
 - b. Computer Readable Copy (*identical to computer copy*)
 - c. Statement Verifying Identical Paper and Computer Readable Copy

Accompanying Application Parts

8. Assignment Papers (*cover sheet & document(s)*)
9. 37 CFR 3.73(B) Statement (*when there is an assignee*)
10. English Translation Document (*if applicable*)
11. Information Disclosure Statement/PTO-1449 Copies of IDS Citations
12. Preliminary Amendment
13. Acknowledgment postcard
14. Certificate of Mailing
 First Class Express Mail (*Specify Label No.:*) EL578654199US

UTILITY PATENT APPLICATION TRANSMITTAL (Large Entity)

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Accompanying Application Parts (Continued)

15. Certified Copy of Priority Document(s) (*if foreign priority is claimed*)
16. Additional Enclosures (*please identify below*):

Fee Calculation and Transmittal

CLAIMS AS FILED

For	#Filed	#Allowed	#Extra	Rate	Fee
Total Claims	16	- 20 =	0	x \$18.00	\$0.00
Indep. Claims	2	- 3 =	0	x \$78.00	\$0.00
Multiple Dependent Claims (check if applicable)	<input type="checkbox"/>				\$0.00
				BASIC FEE	\$760.00
OTHER FEE (specify purpose)					\$0.00
				TOTAL FILING FEE	\$760.00

A check in the amount of **\$760.00** to cover the filing fee is enclosed.

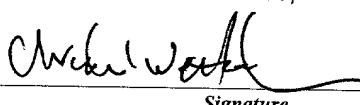
The Commissioner is hereby authorized to charge and credit Deposit Account No. **03-2026** as described below. A duplicate copy of this sheet is enclosed.

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Signature

Christine L. Wettach, Esquire
Registration No. 41,373
Cohen & Grigsby, P.C.
11 Stanwix Street
15th Floor
Pittsburgh, PA 15222
(412) 297-4900
Attorney for Applicants

Dated: **March 22, 2000**

CC:

CERTIFICATE OF MAILING BY "EXPRESS MAIL"
(37 C.F.R. § 1.10)

Docket No.
00-069

In Re Application Of: Walter George Tramposch

Serial No. To Be Assigned	Filing Date To Be Assigned	Examiner To Be Assigned	Group Art Unit To Be Assigned
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Title:

APPARATUS AND METHOD FOR PREVENTING THE FORMATION OF METAL TARNISH

I hereby certify that this UTILITY PATENT APPLICATION TRANSMITTAL, DECLARATION & POWER OF ATTORNEY, PTO FORM 1595, ASSIGNMENT, UTILITY PATENT APPLICATION, DRAWINGS and TWO COHEN & GRIGSBY CHECKS IN THE AMOUNTS OF \$760.00 AND \$40.00 is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. § 1.10 in an envelope addressed to: The Commissioner of Patents and Trademarks, Washington, D.C. 20231-0001 on March 22, 2000.

Tracy J. Dillinger

(Typed Name of Person Mailing Correspondence)



(Signature of Person Mailing Correspondence)

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**APPARATUS AND METHOD FOR PREVENTING
THE FORMATION OF METAL TARNISH**

FIELD OF INVENTION

The present invention relates to an apparatus and a method for preventing the formation
5 of tarnish on silver, copper, or brass objects. In particular, the present invention relates to a
construction of such apparatus using carbonaceous adsorbents to significantly reduce or eliminate
tarnishing agents from contacting of such objects.

BACKGROUND OF THE INVENTION

Tarnish is a term which describes the visual change in the lustrous surface of a metal after
it has reacted with various atmospheric components. Most frequently, tarnish is associated with
the discolorization of objects made of silver; silver alloys, in which silver is the predominant
component; copper; or brass, which is an alloy of copper and zinc. The chemical process which
causes tarnish is the corrosion of the metal surface through an oxidative process. However, the
primary route of oxidation, in many instances, can be caused by materials other than oxygen. It
is well known that silver and silver alloys tend to tarnish in the gaseous atmospheres containing
hydrogen sulfide or other sulfide compounds, even in small concentrations, particularly in the
simultaneous presence of ammonia, resulting in a dull or black finish. Copper reacts with
hydrogen sulfide in a similar fashion as silver because both elements have the same outermost
electron shell configuration according to the Periodic Table. However, copper is more reactive
20 than silver and after the initial tarnishing by hydrogen sulfide to produce a red or dark brown
surface, it can further react with carbon dioxide in the atmosphere to produce a green patina
which has been associated with older copper structures such as the Statue of Liberty.

The sources and concentrations of hydrogen sulfide in the atmosphere and indoor air are varied. Man-made sources of hydrogen sulfide include industrial emissions from the burning of fossil fuels, natural gas, chemical plants, poorly ventilated sewage lines, sewage treatment facilities, and farms. Natural sources include geothermal emissions, anaerobic bacterial processes, and salt water bodies. In the indoor environment, gaseous by-products from human digestive processes are a major source. It is, therefore, difficult to place a value on what might be considered an average or typical range for hydrogen sulfide concentrations in the atmosphere or indoor environment. The U.S. Environmental Protection Agency ("USEPA") has estimated that the average concentration for hydrogen sulfide in the atmosphere is 0.1 to 0.3 parts per billion ("ppb") (see USEPA report number EPA/600/8-86/026F, *Health Assessment Document for Hydrogen Sulfide*, January 1993). It should be clearly noted that this is an average concentration and peak levels may be higher by several hundred fold as is evident in the USEPA report.

The control of hydrogen sulfide also has long been a concern in the area of prevention of corrosion, due to low levels of hydrogen sulfide, of silver and copper electronic contacts in sensitive electronic equipment. The tarnishing and corrosion of silver and copper contacts can result in the premature failure of electronic equipment.

Sulfide films on silver or copper objects can be removed from their surfaces by chemical treatment or polishing. The formation of sulfide films can be prevented by forming on the objects a film of another stable metal, such as rhodium, or of oxide of aluminum, beryllium, technetium, or zirconium. However, all of these methods have disadvantages. Chemical treatment and polishing gradually remove part of the original metal. Accidental scratches in the

film of stable metal or oxides expose the fresh silver or copper surface to attack by hydrogen sulfide.

Therefore, it is an object of the present invention to provide an apparatus and a method for preventing or inhibiting the formation of tarnish on objects made of silver, copper, or mixtures thereof. It is a further object of the present invention to provide regenerable activated carbon articles forming interior surfaces or linings of such an apparatus for surrounding such objects. These and other objects of the present invention will become apparent upon a perusal of the present disclosure.

SUMMARY OF THE INVENTION

In general, the present invention provides an apparatus comprising flexible adsorbent articles for enclosing objects made of silver, copper, or mixtures thereof significantly reduce or eliminate tarnishing agents from therein and to prevent or inhibit the formation of tarnish on such objects. The flexible articles comprise one or more adsorbents, such as activated carbon, natural or synthetic zeolite, activated alumina, or silica gel. These adsorbents may be incorporated in flexible fibrous matrixes which are capable of being formed into a variety of shapes.

One particularly suitable adsorbent is activated carbon cloth ("ACC"), which has a faster adsorption kinetics than the common forms of activated carbon, is manufactured in thermal processes from woven or non-woven natural, man-made, or synthetic fibers and which possesses a high surface area for adsorption. The raw material fiber is preferably chosen for its desirable properties. Flexible ACC removably attaches to interior surfaces or linings so that the ACC substantially surrounds the metal objects to be protected.

Commonly encountered tarnishing agents include hydrogen sulfide, sulfur oxides, carbonyl sulfide, carbon disulfide, nitrogen oxides, ozone, halogen gases, ammonia, ammonium salts, and mixtures thereof. The reaction of many of these tarnishing agents on silver, copper, and mixtures thereof may be accelerated in the presence of water vapor. When the adsorptive capacity of the ACC has been exhausted, it may be removed from the apparatus and regenerated for reuse. Regeneration may be achieved by, for example, washing the ACC and heating it to a temperature less than about 350 °C. The regenerated ACC may then be reinserted or reattached to the apparatus to provide continued protection of the metal objects.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective drawing of one embodiment of the present invention showing a storage box with ACC removably attached to the interior surfaces of the box.

Figure 1a shows ACC laminated with an adhesive between layers of protective fabric or cloth.

Figure 2 is a perspective drawing of another embodiment of the present invention showing a resealable bag, the interior surface of which is lined with ACC.

Figure 3 shows corrosimetry data of silver and copper, unprotected and protected by an apparatus of the present invention, in an atmosphere containing 1,000 ppb (by volume) of hydrogen sulfide.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention uses adsorbents capable of removing tarnishing agents from atmospheric air. Adsorbents having high adsorptive capacity for hydrogen sulfide, sulfur oxides, carbonyl sulfide, carbon disulfide, nitrogen oxides, ozone, halogen gases, ammonia and ammonium salts includes activated carbon, natural and synthetic zeolite, activated alumina and 5 silica gel. The presently preferred adsorbent is ACC which generally is activated carbon in the form of woven, non-woven, or knitted fabric, cloth, or sheet.

ACC may be suitably manufactured, for example, from cotton, cellulose, cellulose derivatives, wool, polyester, rayon, nylon, polyethylene, polypropylene, polytetrafluoroethylene, polyamide, polyacrylonitrile, other polymeric materials or combinations thereof. Other suitable 10 man-made raw materials are pitches derived from coal tar or petroleum residues. Any of these materials may be formed into micron-sized fibers or filaments, several of which may be bundled together to produce a yarn. The yarn may be woven or knitted together to form a fabric or cloth. Alternatively, sections of the micron-sized fibers or filaments may be compressed or attached 15 together to form a felt, mat or sheet. Rayon fiber produced by the viscose process is a particularly suitable raw material for the production of ACC.

The woven, non-woven, or knitted fabric, felt, mat or sheet of the chosen fiber is carbonized thermally at a temperature less than about 500 °C in an atmosphere of carbon dioxide, air, nitrogen or a combination thereof. The carbonized fiber may be impregnated with one or more halides of zinc, aluminum, magnesium, calcium, iron and ammonium; or phosphoric acid 20 and dried prior to thermal carbonization because these chemicals have been known to result in a higher yield of the carbonized material. The preferred halides are chlorides; but fluorides, bromides, or iodides also may be used. The total amount of impregnants will depend upon the

raw material used, but it typically amounts to less than 20 percent by weight of the raw material.

Subsequent to the thermal carbonization step, the carbonized material is further treated thermally at a temperature greater than about 700 °C preferably in an inert gas atmosphere such as nitrogen, helium, argon, krypton, xenon, or a combination thereof. However, it may be
5 desirable in some instances to carry out the thermal treatment in an atmosphere comprising steam or carbon dioxide to impart desirable properties to the ACC. For example, this type of atmosphere may be desirable to provide a lower-density ACC. If the fabric is impregnated with metal halides or phosphoric acid prior to carbonization, the thermally treated material may be desirably washed with a solvent such as water and dried to remove the impregnants. The
10 thermally treated carbonaceous woven, non-woven, or knitted fabric, felt, mat, or sheet possesses a high adsorptive rate and capacity for hydrogen sulfide, sulfur oxides, carbonyl sulfide, carbon disulfide, nitrogen oxides, ozone, halogen gases, ammonia, ammonium salts, and mixtures thereof. The ACC may be desirably impregnated with compounds which enhance its adsorptive capacity for these contaminants.

In a preferred embodiment of the present invention, shown in Figure 1, ACC 10 was removably attached to interior surfaces 12, 13 and 14 of a storage case 21. The surfaces of the ACC facing the interior of the storage case were covered with a decorative or protective fabric or cloth 22. Alternatively, the ACC may be pressure laminated with an adhesive 24 between two layers of protective fabric or cloth 26 and 27, shown in Figure 1a, before being removably
15 attached to the interior surfaces of the storage case 21. Adhesive 24 and protective fabric or cloth 26 and 27 used for the lamination process are preferably chosen such that the laminated ACC piece may be regenerated by washing with a solvent such as water and heating up to 350 °C after
20

its adsorptive capacity has been exhausted. The ACC-lined storage case 21 of the first preferred embodiment of the present invention provide protection against atmospheric tarnish agents to valuable objects such as jewelry, silverware, coins, brass musical instruments, and the like.

In another preferred embodiment of the present invention, shown in Figure 2, a resealable bag 41 was lined with ACC 42 and covered with fabric or cloth 43. Resealable bag 41 may have a closure means 50, preferably constructed of Velcro®. Alternatively, the ACC 42 could be laminated between two layers of protective fabric or cloth prior to being affixed inside the bag. The resealable bag may also be constructed to accommodate washing (and heating) for reuse when the adsorptive capacity of the ACC has been exhausted, in the manner described above.

10 TESTING OF A STORAGE CASE OF THE PRESENT INVENTION

A commercial jewelry box (purchased from K-Mart Corporation) fitted with FM1-250 ACC (available from Calgon Carbon Corporation, Pittsburgh, Pennsylvania) in the interior thereof, including the ring cushions and around the closure surface, was tested for its ability to prevent the tarnish of silver and copper. A gap of approximately 1/16 inch remained between the lid and the box sealing surfaces when the box was closed. The jewelry box was placed in a test chamber consisting of a plastic desiccator which was continuously purged with a stream of high humidity air (80% relative humidity ("RH")) containing 1000 ppb (by volume) of hydrogen sulfide. Silver and copper articles (sterling jewelry and coins) were placed inside and outside of the modified jewelry box in the test chamber along with commercially available corrosimeter probes constructed of silver and copper. Clean copper coins placed outside of the modified jewelry box showed visible tarnish in a period of 1 hour (accelerated 0.5 years). Silver jewelry

showed visible tarnish in 6 hours (accelerated 2.3 years) in the same environment. Test results are shown in Figure 3. These results are consistent with the relative rates of silver and copper tarnish based on chemical reactivity, copper being a more reactive metal than silver. After extended periods of time, the tarnish of the silver jewelry became very pronounced with 5 blackening of the object. Lower grade silver articles would be expected to exhibit tarnish in a shorter period of time.

The level of hydrogen sulfide used in the experiments was far in excess of the normal average encountered in the atmosphere (0.1 to 0.3 ppb). This was done in order to accelerate the tarnishing process from what is normally months and years to days. High RH also accelerates the 10 tarnishing process. The factor used to calculate the time accelerated corrosion results was 3333 (i.e., 1000/0.3) since it has been known that corrosion, and therefore, tarnishing of silver, is linear with concentration (J.P. Franey and G.W. Kammlott, *Corrosion Science*, Vol. 25, p. 133 (July 1985)). It is important to note that the average hydrogen sulfide concentrations reported by the USEPA do not take into account peak levels which may be several hundreds of times higher.

In the unprotected environment, copper and silver exhibited high corrosion rates as were measured in corrosimeter probes. The corrosion rates were determined with a Rohrback Cosasco 15 Model CK-3 Corrosimeter (Rohrback Cosasco Systems, Inc., Santa Fe Springs, California). These corrosion rates are much higher than the most severe classification (GX) for corrosion as is adopted by the Instrument Society of America, which corresponds to a corrosion rate of greater 20 than 2000 Angstrom per accelerated month for copper.

Silver jewelry and copper coin protected by the ACC-lined jewelry box exhibited markedly decreased tarnish within the same corrosive environment. The silver jewelry did not

exhibit any visible tarnish throughout the experiment (accelerated 35 years). The copper coin showed slight visible tarnish after an accelerated 15 years. The corrosimeter results indicated a 90% reduction of the corrosiveness, as is exhibited by the relative corrosion rates of the corrosimeter probes located inside and outside of the jewelry box, of the environment protected 5 by the ACC even after an accelerated 15 years. Therefore, it is assumed that silver and copper stored within an apparatus of the present invention would be protected from tarnish for an extended period of time.

It is expected that the protection by an apparatus of the present invention would also extend to items fabricated from brass. It is estimated that under average atmospheric conditions, 10 the protection period would be 15 years. The actual amount of time that the articles would be protected from tarnish would depend on the concentration of corrosive gases in the home, relative humidity, and the amount of time during which the jewelry box remains open. Of course, the degree of tarnish would also depend on the amount of time during which the articles are outside of the box and the atmosphere to which these articles are exposed.

15 While the foregoing has described the preferred embodiments and modes of operation of the present invention, it should be appreciated that numerous variations, changes, and equivalents may be made to these embodiments and modes of operation without departing from the scope of the present invention as is defined by the following claims.

WHAT IS CLAIMED IS:

1. An apparatus for substantially preventing tarnish from forming on a metal object, said apparatus comprising an enclosure for substantially sealing within said metal object, said enclosure having at least one adsorbent for substantially surrounding said metal object within said enclosure.
2. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 1 wherein said metal is selected from the group consisting of silver, copper, brass, and mixtures thereof.
3. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 1 wherein said enclosure is selected from the group consisting of cases, boxes, bags and pouches.
4. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 1 wherein at least one of said adsorbent is selected from the group consisting of activated carbon, natural and synthetic zeolite, silica gel, activated alumina, and mixtures thereof.
5. An apparatus for substantially preventing tarnish from forming on a metal object as

recited in claim 1 wherein at least one of said adsorbent is preferably selected from the group consisting of woven, non-woven, and knitted activated carbon cloth and fabric; woven and nonwoven activated carbon felt, mat, and sheet; and activated carbon particulates and granules disposed within flexible fibrous matrixes.

6. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 5 wherein said adsorbent is removably attached to interior surfaces of said enclosure.
7. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 6 wherein said adsorbent is disposed between two porous protective layers of fabric or cloth.
8. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 1 wherein said adsorbent is washed with solvent and subsequently heated to a temperature less than about 350 °C to restore an adsorptive capacity of said adsorbent.
9. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 1 wherein said tarnish results in an increase in electrical resistance of metal objects.

10. An apparatus for substantially preventing tarnish from forming on a metal object as recited in claim 9 wherein said objects are electrical contacts in electronic equipment.

11. A method for substantially preventing tarnish from forming on a metal object comprising:

- forming an enclosure having at least one adsorbent attached to interior surfaces of said enclosure; and
- placing said metal within said enclosure, substantially surrounding the metal with said adsorbent.

12. A method for substantially preventing tarnish from forming on a metal object as recited in claim 11 wherein said metal is selected from the group consisting of silver, copper, brass, and mixtures thereof.

13. A method for substantially preventing tarnish from forming on a metal object as recited in claim 11 wherein at least one adsorbent is selected from the group consisting of woven, non-woven, and knitted activated carbon cloth and fabric; woven and non-woven activated carbon felt, mat, and sheet; and activated carbon particulates and granules disposed within flexible fibrous matrixes.

14. A method for substantially preventing tarnish from forming on a metal object as recited in claim 11 wherein said enclosure is selected from the group consisting of cases, boxes, bags and pouches.

15. A method for substantially preventing tarnish from forming on a metal object as recited in claim 11 further including the steps of:

- (c) removing said adsorbent from said enclosure;
- (d) washing said adsorbent with a solvent to regenerate said adsorptive capacity of said adsorbent; and
- (e) heating said washed adsorbent to a temperature less than about 350°C .

16. A method for substantially preventing tarnish from forming on a metal object as recited in claim 15 further including the step of:

- (f) reinserting or reattaching said washed adsorbent into said enclosure.

ABSTRACT

The present invention relates to an apparatus and a method for substantially preventing tarnish from forming on metal objects such as silver, copper or brass objects. It comprises an enclosure for substantially sealing within a metal object and for substantially surrounding the metal object within the enclosure. The invention also provides for the regeneration and reuse of the adsorbent by washing the adsorbent with solvent and subsequently heating to a temperature less than about 350 °C to restore an adsorptive capacity of said adsorbent.

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FIGURE 1

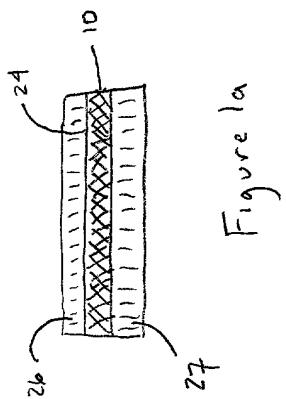
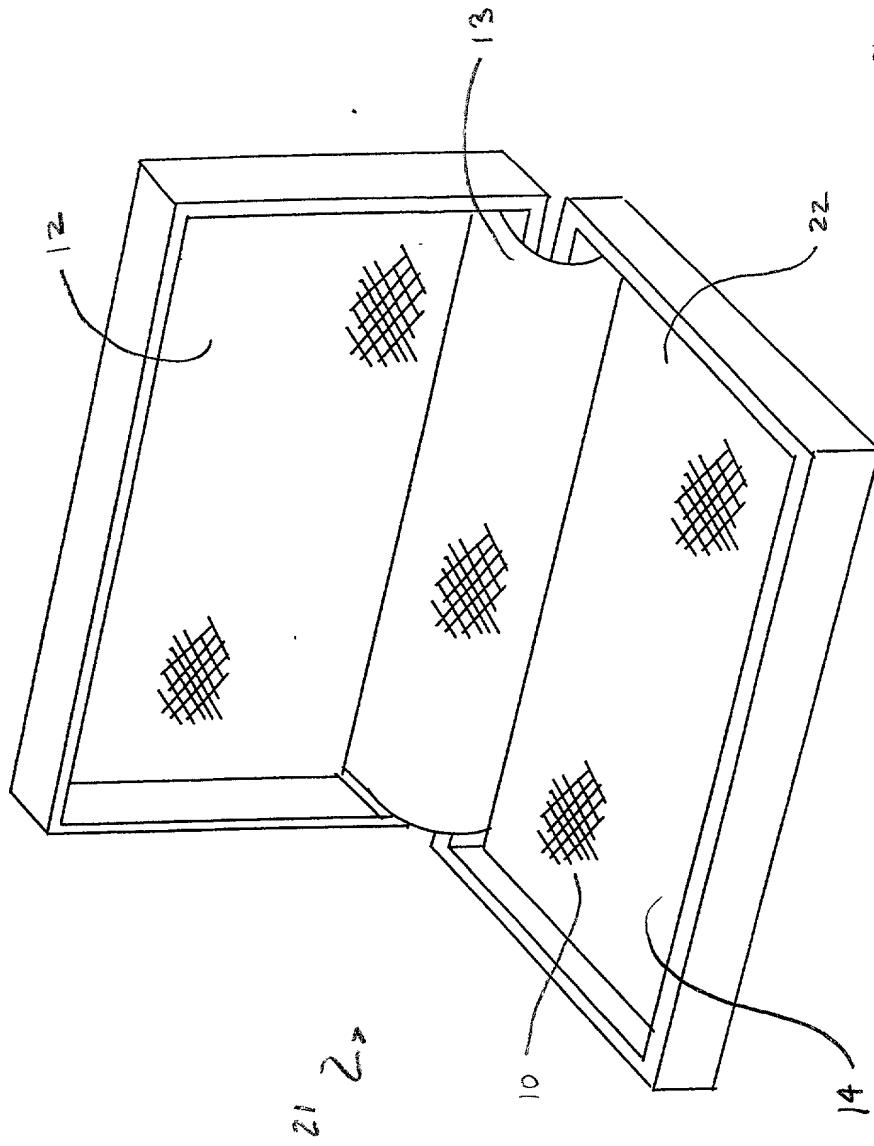


Figure 1a

FIGURE 2

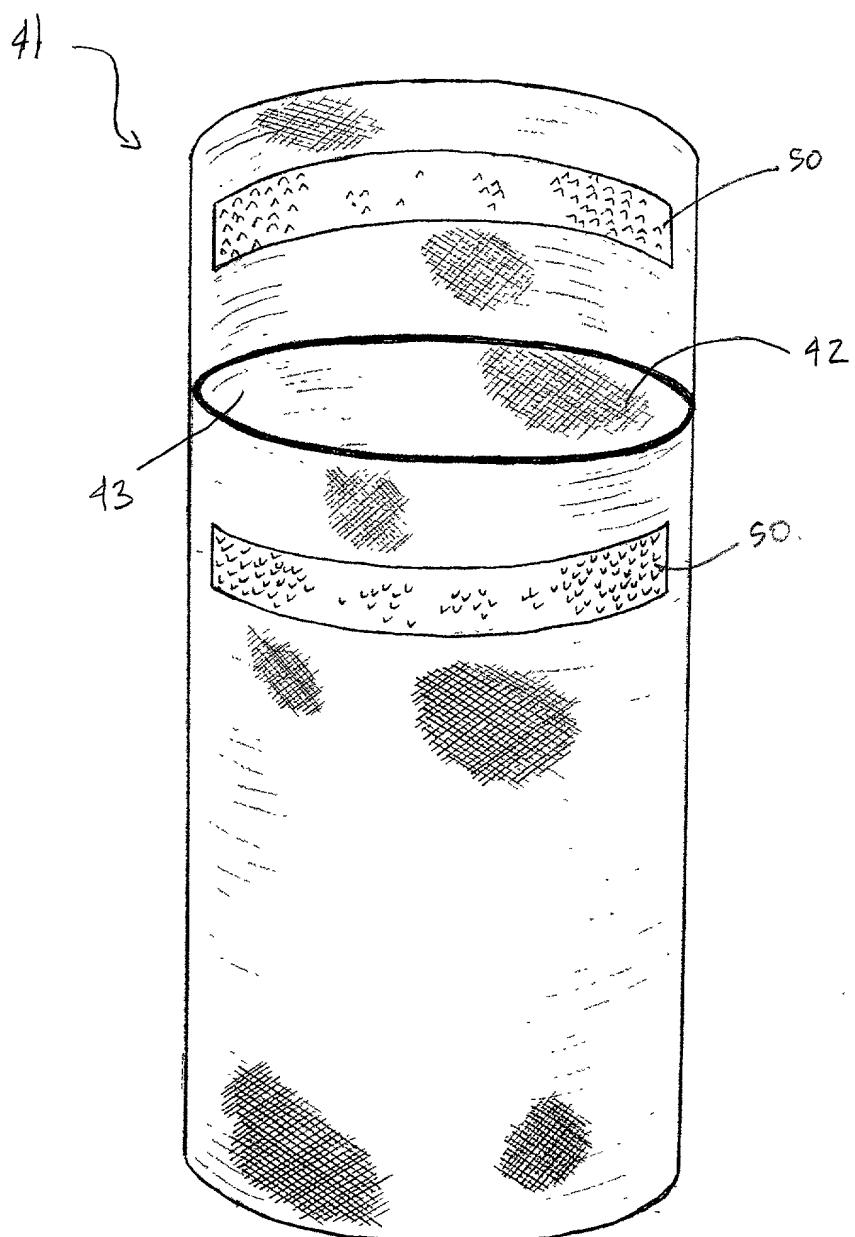
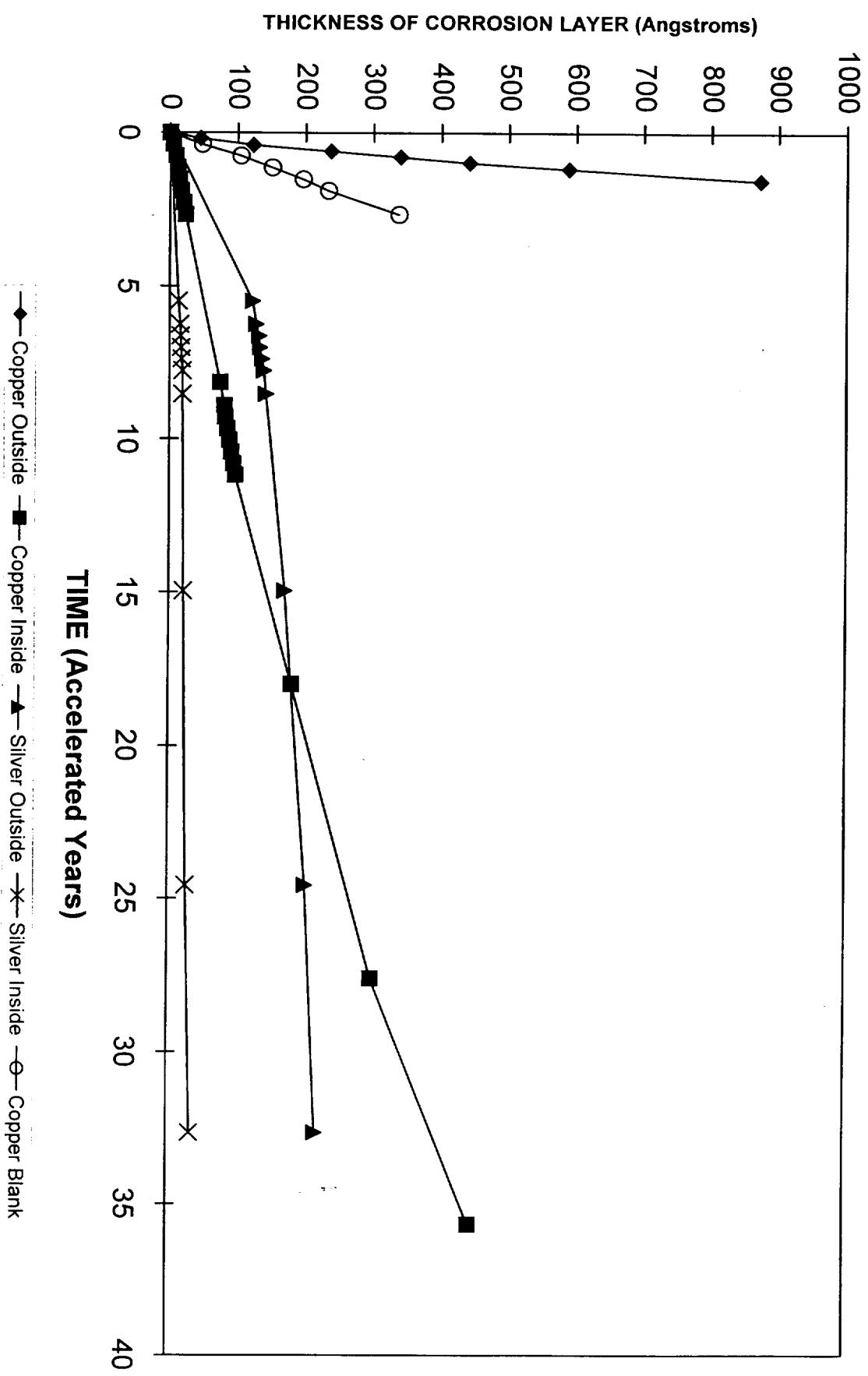


FIGURE 3



Express Mail Label No.

Page 1 of 3

Docket No.
00-069**Declaration and Power of Attorney For Patent Application****English Language Declaration**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

APPARATUS AND METHOD FOR PREVENTING THE FORMATION OF METAL TARNISH

the specification of which

(check one)

is attached hereto.

was filed on _____ as United States Application No. or PCT International

Application Number _____

and was amended on _____

(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)**Priority Not Claimed**

(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>

I hereby claim the benefit under 35 U.S.C. Section 119(e) of any United States provisional application(s) listed below:

(Application Serial No.) (Filing Date)

(Application Serial No.) (Filing Date)

(Application Serial No.) (Filing Date)

I hereby claim the benefit under 35 U. S. C. Section 120 of any United States application(s), or Section 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. Section 112, I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, C. F. R., Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

(Application Serial No.) (Filing Date) (Status)
(patented, pending, abandoned)

(Application Serial No.) (Filing Date) (Status)
(patented, pending, abandoned)

(Application Serial No.) (Filing Date) (Status)
(patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that wilful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such wilful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (*list name and registration number*)

Thomas C. Wettach
Frederick L. Tolhurst
Gerald J. Iwanejko, Jr.
Christine L. Wettach

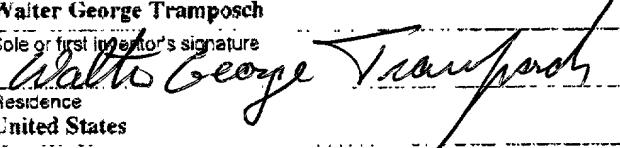
Registration No. 24,455
Registration No. 28,123
Registration No. 38,501
Registration No. 41,373

Toan Vo

Registration No. 43,225

Send Correspondence to: Thomas C. Wettach
Cohen & Grigsby, P.C.
11 Stanwix Street, 15th Floor
Pittsburgh, PA 15222

Direct Telephone Calls to: (*name and telephone number*)
Thomas C. Wettach (412) 297-4900

Full name of sole or first inventor	Walter George Tramposch
Sole or first inventor's signature	
Date	March 21, 2000
Residence	United States
Citizenship	United States
Post Office Address	238 Glenmore Drive
Moon Township, PA 15108	

Full name of second inventor, if any	
Second inventor's signature	Date
Residence	
Citizenship	
Post Office Address	